



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

D5393-041
Job Sheet 168697



Part No: D5393-041

Job Qty: 6 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEETS 1,2 IPP REV:A 16.02.01 NEW ISSUE DD VERF:JLM IPP REV:B 17.01.27 AS PER
DWG REV.B2 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		12/14/17	0.00	0.00	Start Up Small Fab		FF
100	Small Fab	6 pcs		12/15/17	0.00	4.20	Small Fab		FF
110	QC	6 pcs		12/15/17	0.00	0.00	QC5		17-12-21
120	Packaging	6 pcs		12/15/17	0.00	0.00	Packaging3		AT
130	QC21-SA	6 Ea		12/15/17	0.00	0.00	QC21		

Part Op 100 - Assemble strut, nut and clevis as per dwg (HAND TIGHTEN NUT) use anti-seize on thread. A/R ANTI-SEIZE
Descriptions: BATCH: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Small Fab	AN3C3A	12 8	302	0	0
	AN665-34R	12 8	66	0	0
	D2690-6	12 8	93	0	0
	D5393-043	6 4	0	0	0
	MS17984-C405	12 8	27	0	0
	MS21043-3	12 8	1,331	0	0
	MS21919WCF8	12 8	9	0	0
	NAS1149C0332R	24 16	5,336	0	0
	NAS509-4C	12 8	13	0	0

Part Specifications

Specifications could not be found.

Plex 12/12/17 10:06 AM dart.leroux.jason

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE

QA Closed: _____ Date: _____

Work Order: _____
Part No. _____
NCR No. _____

Date: _____ Step #: _____

Description Work Order I

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Strut Assembly

D5393 - 041

PART NO:
Revision:
Operation:
Change No:

Start up Operation

Mfg Date: 12/21/17
Job No: 168697



Work Order update only ☐

AINST DEPARTMENT/PROCESS

tube	☐	Water Jet	☐	Engineering	☐
l Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
hing	☐	Rec/Store/Packaging	☐	Other	☐
site	☐	Supplier	☐		

MRB (QSI042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Root Cause

Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Pressure/Fi
Bending
Centre Not
Cracks
Crimp/Kink/R
Cuffs
Crushing
Heat Treat
Wave/Twist in Tube
Marks/Chatter

Countersink
Cut Too Short
Instructions Incomplete/Unclear
Drill Holes

Power Loss/Surge
lio/Program
ain
ld
Wrong Stock Pulled
Out of Sequence
Off-set
Mislabeled
Fit/Function
Misaligned/off center

Positioned Wrong
Outside Dimensions
Over/Under tolerance
Part Incorrect
Part Lost/Missing
Part Moved
Drawing
Finish
Misread
Turning Sequence

OTHER :